

## PUMP SPECIFICATION

### **JXF / JXHF 316SS HIGH TEMPERATURE PUMPS**

#### **PUMP REQUIREMENTS**

Supply (qty) \_\_\_\_\_, \_\_\_\_\_ inch discharge electric submersible pump(s). The pump shall be driven by a close coupled discharge \_\_\_\_\_ HP, submersible electric motor with a nominal rating of \_\_\_\_\_ volts, 3 phase, 60 HZ, \_\_\_\_\_ RPM

The pump shall be capable of pumping fluids up to 200 degrees F. The pump shall be capable of delivering \_\_\_\_\_ US GPM flow at \_\_\_\_\_ FT TDH. The pump shutoff head shall be at least \_\_\_\_\_ FT TDH. The pump shall be capable of a maximum submergence depth of 65 ft.

#### **DESIGN AND CONSTRUCTION**

All pump parts in contact with the liquid shall be designed and constructed in all 316SS metal with Fluorelastomer (FKM) elastomers to pump corrosive liquids.

#### **Impeller**

The pump shall be supplied with a dynamically balanced impeller made cast 316SS.

The impeller shall be affixed to the motor rotor shaft on a

3 phase motor pumps by pressing the impeller onto a shaft , locking it into place with an impeller key, and tightening it to the shaft with an impeller washer and nut screwed onto machined threads at the end of the motor shaft.

#### **Suction Plate**

The pump shall be fitted with a replaceable suction cover bolted directly to the volute. The suction cover shall be made cast 316SS.

#### **Volute & Discharge**

The volute and discharge connection shall be made of cast 316SS

1 HP – 5 HP are to have discharge and volute as one piece made of cast 316SS

7.5 HP and 10 HP are to have square 4 bolt flange with a cast 316SS 4 bolt 90 degree elbow made of cast 316SS.

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#### **Seals**

The pump shall be supplied with two independent mechanical seals designed to prevent fluid from entering the motor housing. The lower seal faces shall be made of silicon carbide vs. silicon carbide. The upper seal faces shall be carbon and ceramic. The seal elastomers shall be made of fluoroelastomer (FKM). The seals shall be held in contact by a common 304SS spring between the lower and upper seals.

The pump seals shall be isolated from the pumped liquid by a lip seal constructed from fluoroelastomer (FKM) rubber in a seal chamber.

The two mechanical shaft seals shall be lubricated by Shell FM 32- food grade NSF approved non toxic oil, in a seal chamber separate from the volute and motor pump housing.

#### **Seal Minder®**

Optional: *(delete if not specified)* The motor shall be protected from shorting due to mechanical seal failure by a **Seal Minder**; to detect the presence of water in the seal oil chamber, the probe is connected to a 24 VAC power source (by operator). The probe in the seal chamber measures the resistance in the fluid (oil). If the resistance drops below a preset amount, an alarm is triggered in the control panel.

#### **Motor**

The pump motor shall be a Nema design B specifically for submersible pump usage and continuous duty of pumped liquid up to 200 degree F. The stator windings and leads shall be insulated with moisture resistant Class R insulation rated for 428 degrees F and surrounded by Shell FM 32 – food grade NSF approved non toxic oil.

The motor horsepower shall be non-overloading over the full range of the performance curve, from shut-off to full-flow. The combined service factor (frequency, voltage and liquid specific gravity) of the motor shall be 1.10.

The motor shall be protected from failure from overheating by three thermal sensor switches wired in series and imbedded in each phase winding for final connection to motor control. The sensors are set to open when the stator windings reach 300°F.

The motor design is capable of inverter duty operation with a turn down ratio that will allow a frequency operation range from 60Hz to 30Hz.

The motor housing shall be constructed of corrosive resistant 316SS for superior heat transfer.

The motor shall be constructed of 316SS and have a threaded fitting to permit air testing of the motor cover and power cord inlet seal against leakage.

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**Rotor / Pump Shaft**

The rotor (pump) shaft shall be constructed of corrosive resistant 316SS and be of sufficient diameter to handle radial loads over the full range of the pump's performance curve while pumping high concentrations of solids.

Rotor shall be made of steel with cast aluminum insulation and shall be dynamically balanced.

**Bearings**

The upper bearing shall be a single deep groove row ball bearing. The lower bearing shall be

Single row deep groove ball bearing for: 0.5, 1, 2, 3, 5, 7.5, and 10 HP model pumps

The upper and lower bearings shall be lubricated by the Shell FM 32 dielectric oil. Minimum bearing L10 life shall be 30,000 hours.

**Power Cord**

The pump shall be supplied with a 33 foot power cord (alternative lengths optional) connected to the motor lead wires in a water and oil resistant sealed epoxy potting. The power cord shall be sized in accordance with NEC standards. The outer jacket of the power cord shall be oil resistant and capable of submergence in water up to 200°F.

Optional: *(delete above and insert)*: The pump shall be supplied with a \_\_\_\_\_ foot power cord.

The power cord shall be protected by a strain relief, attached to the motor cover. The strain relief will be sized to absorb the load and prevent the power cord leads from being separated from their connection to the motor lead wires, if the power cord is pulled, as in the act of attempting to lift the pump by the cord.

The power cord entry shall be sealed by a gland fitted with a BUNA rubber molded power cord sleeve, attached to the pump cover, and the power wire leads shall be independently connected to the motor wire leads in an epoxy potting.

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**Supporting the Pump**

The pump shall be mounted on a strainer constructed of 316SS.

The pump shall be fitted with (*choose one*) 2 lift rings / handle, screwed into the pump cover.

**TESTING**

The pump shall undergo the following tests, which shall be recorded and certified.

Air pressure	Winding: phase angle and impedance tests
Noise	Insulation to ground
Vibration	

A copy of the test record tag shall be attached to the pump when delivered to the customer or job site.

**OVERALL**

The pump shall be a BJM Pumps® JXF & JXHF  
X series model \_\_\_\_\_.

The pump shall be \_\_\_\_\_ inches in height; \_\_\_\_\_ inches in diameter and shall weigh  
\_\_\_\_\_ lbs.